

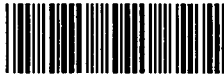
Date: Thursday, 13/11/2008 3:13:15 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: D-PAD FACE PLATE
Job Number	: 43437		
Estimate Number	: 13397		
P.O. Number	:	Part Number	: PB6743001195
This Issue	: 13/11/2008 S.O. No. :	Drawing Number	: B6743001 . PAGE28
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 41570	Material	:
Written By	:	Due Date	: 20/11/2008 Qty: 24 Um: Each
Checked & Approved By	: <u>mf 08-11-13</u>		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

D2914142

3" Outer Tube



4.25"

8.5"



Comment: Qty.: 0.0000 Each(s)/Unit
 3" Outer Tube 0.030

Total: 0.0000 Each(s)

B# H306 12228.

SAD 09-01-26

2.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- cut to length (4.25") as per dwg

2- cut tube in half as per dwg

3- deburr

SAD 09-01-27

3.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 09/01/27 (424)

counter

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5T

24 mf 09-01-27

5.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

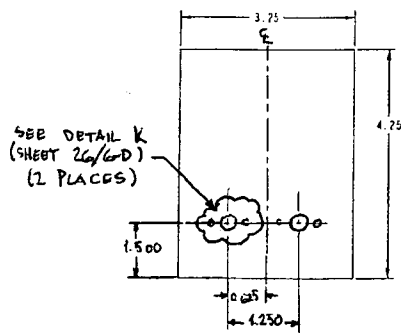
09/01/28


Job Completion



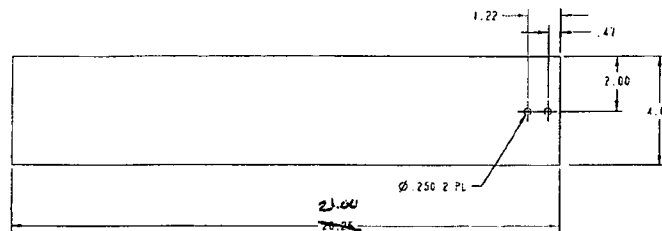
mf 09-01-27


RELEASED
06-11-10

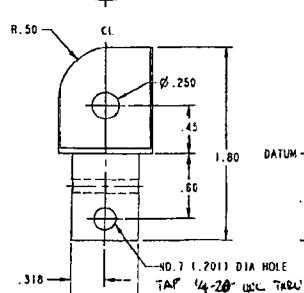
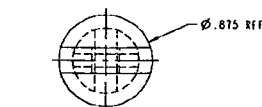



② -191 D-PAD BACK PLATE 
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE: 1.000

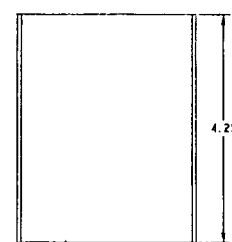
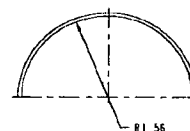
W/O
43437




② -177 SHORT SUPPORT PLATE 
MATL: .080 THK, 6061-T6, QQ-A-250/11
SCALE: 0.500



① -135 MALE EYE 
MATL: .675 DIA, 6061-T6, QQ-A-200.0
SCALE: 2.000



② -195 D-PAD FACE PLATE 
MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE: 1.000

PREMIER AVIATION, INC.
3002 Aviation Parkway, Grand Prairie, Texas 75050
CUST CODE: 867-43001
REV: 81
DATE: 11-10-10
SHEET: 28 OF 45

ORIGINAL